

EFFECTIVE
July 1, 2024
Price List Schedule

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Visit our website for the most up to date information
www.ChampionIndustries.com
www.BilineConveyors.com

Full listing of spec sheets and manuals available!

Glasswashers



CG

- 12" glass clearance
- 3 built-in chemical dispensers
- Self-flushing wash chamber
- Internal upper drain screen
- Cool fresh water rinse
- Approx. 1000, 2-1/2" glasses/hr.

All photography is for general visual representation only. Please refer to specifications for the latest detailed product information.



CG4 and CG6

- Fully automatic operation
- 3 built-in chemical dispensers
- 140°F wash
- Cool fresh water rinse
- Approx. 2,000, 2-1/2" glasses/hr.
- Right-to-left or left-to-right operation

| Rotary Models | | Standard Voltages | Approximate Shipping Wt. | Suggested List Price |
|------------------|-----------------------|-------------------|--------------------------|----------------------|
| CG | Rotary Glasswasher | 208/230/60/1 | 204 lbs. | \$ 13,821 |
| Pass Thru Models | | | | |
| CG4 | Pass Thru Glasswasher | 208/230/60/1 | 227 lbs. | \$ 24,500 |
| CG6 | Pass Thru Glasswasher | 208/230/60/1 | 297 lbs. | \$ 27,158 |

*Specify left-to-right or right-to-left operation when ordering.

Options

| | | | | |
|---------|--|--|----------------------|-----------------|
| CG12 | Stainless Steel Splash Guards for CG4 (2) | | Shipped with machine | \$ 490 |
| CG24 | Stainless Steel Splash Guards for CG6 (2) | | Shipped with machine | \$ 546 |
| CG48 | Stainless Steel Back for CG4 | | Shipped with machine | \$ 842 |
| CG72 | Stainless Steel Back for CG6 | | Shipped with machine | \$ 928 |
| Kit 264 | Washdown Hose | | 4 lbs. | \$ 490 |
| Kit 332 | Casters – Set of 4; 2 Locking, 2 Stationary | | 5 lbs. | \$ 1,127 |
| CG47 | Drain Tray and Waste Collector – This option entitles the purchaser to a full one year parts and labor warranty (CG, CG4, CG6) | | 2 lbs. | \$ 525 |
| CG4 | Quick Disconnect Package (includes casters) | | 10 lbs. | \$ 1,515 |
| CHEM | Chemical Alarm Kit | | | \$ 1,485 |
| CGH | CG High Hood option | | | \$ 1,729 |
| CC208C | Kinetico Pro - Water Softener System | | | \$ 2,958 |

Glasswasher Warranty: One year parts and labor warranty per noted terms

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Undercounter Dishwashing Machines

Standard Features

- “Multi-Phase” – allows for infield conversion from single to three phase with ease. Infield conversion should be provided by a qualified electrician
- “Shear Energy” – a reduction in energy requirements while maximizing performance
- Pumped drain
- Extended wash switch (UH230, UH330B, UH330ADA only)
- Top-mounted slide-out control cabinet
- Door safety switch
- 1-Hp wash pump motor
- 90-second time cycle (UH230 only)
- Detergent and rinse aid pumps standard
- Top and side panels standard
- (1) peg rack and (1) flat rack
- ★ **Rinse Sentry** monitors the booster temperature and automatically extends the cycle time to ensure 180°F final rinse. (High Temp Only)
- Dual NSF Pot & Pan rated (UH230B, UH330B)
- Built-in booster heater (High Temp Only)



| Undercounter – High Temperature with Booster | | Standard Voltages | Approx. Ship. Wt. | Booster Rise | Suggested List Price |
|--|---|-------------------|-------------------|--------------|----------------------|
| UH-130B | Hot Water, with Built-in booster, fill and drain | 208-240/60/1 | 215 lbs. | 70°F (6kW) | \$ 9,584 |
| UH-230B | Hot Water, with Built-in booster, fresh water rinse solid state controls – ENERGY STAR® Qualified | 208-240/60/1 | 215 lbs. | 70°F (6kW) | \$ 12,272 |
| UH-330B | Heat Recovery, Built in Booster – ENERGY STAR® Qualified | 208-240/60/1 | 215 lbs. | 70°F (5kW) | \$ 13,225 |
| UH-330ADA | First undercounter to fit under ALL ADA Counters! – ENERGY STAR® Qualified | 208-240/60/1 | 215 lbs. | 70°F (5kW) | \$ 13,434 |

Undercounter – Low Temperature

| | | | | | |
|---------------|--------------------------------------|----------|----------|--|-----------------|
| UL-130 | Low Temp, no Booster, Fill and Drain | 115/60/1 | 198 lbs. | | \$ 8,992 |
|---------------|--------------------------------------|----------|----------|--|-----------------|

Options

| | | | | | |
|---|------|--|---------|--|-----------------|
| ION Scale Prevention System | | | | | \$ 1,133 |
| Racks, additional peg or flat racks (specify type) | each | | 7 lbs. | | \$ 134 |
| 8" Stand to provide nominal 22" working height | | | 15 lbs. | | \$ 876 |
| 17" Stainless Steel Stand – to provide nominal 32" working height | | | 20 lbs. | | \$ 1,396 |
| Water Pressure Regulating Valve (unmounted) (standard on UH-230B) | | | 2 lbs. | | \$ 340 |
| Drain Water Tempering Kit (unmounted) | | | | | \$ 927 |
| 3 Phase Wiring (pre-wired at factory) | | | | | \$ 438 |
| 1" Roller Kit | | | | | \$ 314 |
| Chemical Alarm Kit (mounted) | | | | | \$ 1,159 |
| Power Cord Kit (single phase only) NEMA 14-50P | | | | | \$ 819 |
| 9 kW 100° Rise Booster (available on UH-130B and UH-230B) | | | | | \$ 1,164 |
| Drip Tray for Undercounters (top) | | | | | \$ 438 |
| Door Interlock Switch (UH-330B & UH-330ADA) | | | | | \$ 417 |
| CC208C Kinetico Pro - Water Softener System | | | | | \$ 2,958 |
| 4" Solid Sided Stand | | | | | \$ 510 |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Champion®

The Dishwashing Machine Specialists

Dishwashing Machine Price List

Effective July 1, 2024

Supersedes all previous lists

Undercounter Dishwashing Machines

NEW

Standard Features

- "Multi-level racking system" - allows for maximum flexibility and increases wares capacity
- " Multi-Phase" – allows for infield conversion from single to three phase with ease. Infield conversion should be provided by a qualified electrician
- Pumped drain
- 1-Hp wash pump motor
- Stainless steel top & sides included
- Digital controls
- 15 ¾" overall chamber height with two interior racks
- Detergent and rinse pumps standard

- 316 stainless steel tank for improved corrosion resistance, an industry exclusive!
- ★ **Rinse Sentry** monitors the booster temperature and automatically extends the cycle time to ensure 180°F final rinse. (high temp only)



(UH130B MAX)

| Undercounter – High Temperature with Booster | | Standard Voltages | Approx. Ship. Wt. | Booster Rise | Suggested List Price |
|--|--|-------------------|-------------------|--------------|----------------------|
| UH130B MAX | Hot Water, with Built-in booster, fill and drain | 208-240/60/1 | 215 lbs. | 70°F (6kW) | \$ 10,537 |

Options

| | | | | | |
|---|------|--|---------|--|-----------------|
| ION Scale Prevention System | | | | | \$ 1,133 |
| Racks, additional peg or flat racks (specify type) | each | | 7 lbs. | | \$ 134 |
| 8" Stand to provide nominal 22" working height | | | 20 lbs. | | \$ 876 |
| 17" Stainless Steel Stand – to provide nominal 32" working height | | | 20 lbs. | | \$ 1,396 |
| Drain Water Tempering Kit (unmounted) | | | | | \$ 927 |
| 3 Phase Wiring (pre-wired at factory) | | | | | \$ 438 |
| 1" Roller Kit | | | | | \$ 314 |
| Chemical Alarm Kit (mounted) | | | | | \$ 1,159 |
| Power Cord Kit (Single phase only) | | | | | \$ 819 |
| 9 kW High Speed Booster | | | | | \$ 1,164 |
| Drip Tray for Undercounters (Top) | | | | | \$ 438 |
| CC208C Kinetico Pro - Water Softener System | | | | | \$ 2,958 |
| 4" Solid Sided Stand | | | | | \$ 510 |

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The Dishwashing Machine Specialists

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Fresh Water Rinse Undercounter Machine

NEW

Standard Features

- **New Intuitive LCD Control Display** clearly identifies temperature and cycle time
- Solid state controls
- **Auto Clean** washes chamber at shutdown
- **Advanced Service Diagnostics**
- **Fill Sentry**- monitors incoming water pressure to ensure proper fill level and rinse performance
- **Drain Sentry**- monitors and ensures proper draining of machine
- **Rinse Sentry**- ensures proper 180°F/82°C final rinse temperature
- Automatic fill at start-up
- Robust, counter-balanced, double skin door, synonymous with Champion quality
- All standard peristaltic liquid detergent and

rinse-aid dispensing pumps, top and sides panels, 2 kW tank heater, flexible fill and drain lines with water strainer and pressure regulating valve for trouble-free operation

- **ENERGY STAR® Qualified**
- Low 0.84 US gal. (0.7 imp.gal/3.2l) water usage per rack
- Energy efficient - 30 amp. breaker with 70°F 4 kW booster heater (optional 6 kW available)
- 120 second cycle time. 30 racks per hour capacity
- Complete with one peg and one flat bottom rack (20" x 20" / 508mm x 508mm)



NEW LCD Display Graphics



| Undercounter – High Temperature with Booster | | Standard Voltages | Approx. Ship. Wt. | Booster Rise | Suggested List Price |
|---|--|-------------------|-------------------|--------------|----------------------|
| UH140B | High temperature ★ Rinse Sentry High temperature w/built-in booster, fresh water rinse | 208-240/60/1 | 165 lbs. | 70°F (6kW) | \$ 9,409 |
| Options | | | | | |
| ION Scale Prevention System | | | | | \$ 1,133 |
| Racks, additional peg or flat racks (specify type) | | each | 7 lbs. | | \$ 134 |
| 8" Stand - to provide nominal 22" working height | | | 15 lbs. | | \$ 876 |
| 17" Stainless Steel Stand – to provide nominal 32" working height | | | 20 lbs. | | \$ 1,396 |
| Water Pressure Regulating Valve (unmounted) (standard on UH140B) | | | 2 lbs. | | \$ 340 |
| Drain Water Tempering Kit (unmounted) | | | | | \$ 927 |
| 1" Roller Kit | | | | | \$ 314 |
| 9 kW High Speed Booster | | | | | \$ 1,164 |
| Drip Tray for Undercounters (Top) | | | | | \$ 438 |
| CC208C Kinetico Pro - Water Softener System | | | | | \$ 2,958 |

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Door-Type Dishwashing Machines

Standard Features

- Automatic tank fill
- Control circuit, 120-Volt
- Built-in stainless steel electric booster
- Detergent/chemical connection provisions
- Water pressure regulating valve — units ordered with booster (unmounted)
- Door safety switch
- Automatic drain valve
- Vent fan control
- Stainless steel enclosure panels
- Interchangeable upper and lower spray arms
- Low-water tank heat cut-off
- Racks: 1 peg rack and 1 flat rack

| High Temperature | | Standard Voltages | Approx. Ship. Wt. | Suggested List Price |
|--|-------------------------------|---------------------------------|-------------------|----------------------|
| DH6000 | Electric (no booster) | 208-240/60/1 or | 300 lbs. | \$ 18,303 |
| | Electric (70°F rise) | 208-240/60/3 or 480/60/3 | | \$ 22,227 |
| ENERGY STAR[®] Qualified | | | | |
| DH6000-VHR | Ventless Heat Recovery Option | 208-240/60/1 or | 350 lbs. | \$ 29,319 |
| | Electric (70°F rise) | 208-240/60/3 or 480/60/3 | | |
| ENERGY STAR[®] Qualified | | | | |
| DH6000 | Electric (70°F rise) | 208-240/60/1 or | 300 lbs. | \$ 22,227 |
| ENERGY STAR[®] Qualified | | | | |
| DH2000 | Electric | 208-240/60/1 or 208-240/60/3 | 300 lbs. | \$ 14,961 |
| Low Temperature | | | | |
| DL2000 | Electric | 115/60/1 | 218 lbs. | \$ 12,236 |



Options

| | Suggested List Price |
|---|----------------------|
| Drain Water Tempering Kit (unmounted) | \$ 1,231 |
| Peg or Flat Racks (specify type) | (each) \$ 134 |
| Water Pressure Regulating Valve (unmounted – standard when machine has booster) | \$ 443 |
| Shock Arrestor (unmounted) | \$ 149 |
| Side Panels for DH2000 (standard on DH6000) | \$ 530 |
| Flanged Feet | \$ 278 |
| Splash Shield (for corner DH6000) (mounted to machine) | \$ 721 |
| Door Interlock Switch (standard on DH-6000-VHR; available on DH-6000 w/booster) | \$ 1,148 |
| ION Scale Prevention System (unmounted) | \$ 1,298 |
| Chemical Pumps (detergent and rinse aid, mounted and interwired) (DH6000 series only) | \$ 1,906 |
| Two Point Electrical Connection (factory mounted and wired) | \$ 160 |
| Chemical Alarm Kit (factory mounted) (DL2000 only) | \$ 445 |
| Pumped Drain (6000 only) | \$ 510 |
| CC208C Kinetico Pro - Water Softener System | \$ 2,958 |
| NEW Direct Link Connectivity Solution | \$ 2,575 |
| NEW Direct Link Plus+ Connectivity Solution | \$ 4,120 |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

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Door-Type Dishwashing Machines

Standard Features

- Large 27" opening for trays, sheet pans or 60-quart mixing bowl
- Adjustable cycle selector
- Automatic tank fill
- Automatic drain valve
- Door-activated cycle start
- Electric tank heat
- Low-water tank heat protection
- Pot and Pan rated
- PLC controller
- HMI Intuitive touchscreen display
- 2-Hp TEFC motor
- Door safety switch
- Interchangeable upper and lower spray arms
- Stainless steel enclosure panels
- Detergent/chemical connection provisions
- Racks: 1 peg rack and 1 flat rack

(DH6000T VHR)



| Tall Hood Machines | | Standard Voltages | Approx. Ship. Wt. | Suggested List Price |
|--------------------|--|---|-------------------|----------------------|
| DH6000T | Electric (no booster) | 208-240/60/1; | | \$ 23,680 |
| | Electric (70°F rise booster) | 208-240/60/3 | 450 lbs. | \$ 27,738 |
| | ENERGY STAR® Qualified | 480/60/3 | | |
| DH6000T-VHR | Electric (70°F rise booster) Ventless Door Machine ENERGY STAR® Qualified | 208-240/60/1; 208-240/60/3 480/60/3 | 525 lbs. | \$ 35,108 |

Options

| | |
|---|----------------------|
| Drain Water Tempering Kit (mounted) | \$ 1,231 |
| Peg or Flat Racks (specify type) | (each) \$ 134 |
| Sheet Pan Rack | (each) \$ 443 |
| Water Pressure Regulating Valve (unmounted – standard when machine has booster) | \$ 443 |
| Shock Arrestor (unmounted) | \$ 149 |
| Flanged Feet | \$ 278 |
| Splash Shield (for corner DH6000T) (mounted to machine) | \$ 803 |
| Door Interlock Switch (standard on VHR; optional on standard w/booster) | \$ 1,148 |
| ION Scale Prevention System (unmounted) | \$ 1,298 |
| Chemical Pumps (detergent and rinse aid, mounted and interwired) | \$ 1,906 |
| Two Point Electrical Connection (factory mounted and wired) | \$ 160 |
| Pumped Drain (DH6000 series only) (factory installed) | \$ 510 |
| CC208C Kinetico Pro - Water Softener System | \$ 2,958 |
| NEW Direct Link Connectivity Solution | \$ 2,575 |
| NEW Direct Link Plus+ Connectivity Solution | \$ 4,120 |
| Warranty Option: Two year parts and labor | |

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The Dishwashing Machine Specialists

Dishwashing Machine Price List

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Pro Series Rack Conveyors

PRO Series
rack conveyor
WAREWASHERS



(44 PRO)

Standard Features

- **NEW PRO**portional Rinse System – only 100 gallons of water per hour
- **NEW PRO**gressive Drive System
- Near constant movement of the dish rack equating to even consistency in washing and rinsing
- Patent pending design
- **PRO**digy controller
- Breakthrough in technology with HMI touchscreen
- Active alerts
- Auto delime
- Conveyor dwell
- Built-in machine operation and demo slides
- Service log and intelligent troubleshooting; saves service costs
- Heavy Duty Construction – all stainless steel and copper
- No plastic
- Solid frame
- Single piece hood and tank design.
- ENERGY STAR® Qualified

| High Temperature – Single Tank (electric or steam) | | Approx. Ship. Wt. | Suggested List Price |
|--|---|-------------------|----------------------|
| Model 44 PRO | (44" Single tank, electric) ENERGY STAR® Qualified | 600 lbs | \$ 39,547 |
| Model 54 PRO | (54" Single tank, electric) ENERGY STAR® Qualified | 650 lbs | \$ 56,712 |
| Model 66 PRO | (44" Single tank + 22" prewash, electric) ENERGY STAR® Qualified | 600 lbs | \$ 62,377 |
| Model 76 PRO | (54" Single tank + 22" prewash, electric) ENERGY STAR® Qualified | 750 lbs. | \$ 81,895 |
| Model 80 PRO-HD | (44" Single tank + 36" heavy duty prewash, electric) ENERGY STAR® Qualified | 900 lbs. | \$ 73,238 |
| Model 90 PRO-HD | (54" Single tank + 36" heavy duty prewash, electric) ENERGY STAR® Qualified | 900 lbs. | \$ 90,558 |
| High Temperature – Two Tank * (electric or steam) | | | |
| Model 64 PRO | (64" Two tank, electric) ENERGY STAR® Qualified | 865 lbs. | \$ 84,208 |
| Model 86 PRO | (64" Two tank + 22" prewash, electric) ENERGY STAR® Qualified | 1015 lbs. | \$ 108,897 |
| Model 100 PRO | (64" Two tank + 36" prewash, electric) ENERGY STAR® Qualified | 1265 lbs. | \$ 125,392 |
| High Temperature – with 22" Front Feed Prewash | | | |
| Model 66 PRO FF | (44" Single tank + 22" front feed prewash, electric) ENERGY STAR® Qualified | 600 lbs. | \$ 73,527 |
| Model 76 PRO FF | (54" Single tank + 22" front feed prewash, electric) ENERGY STAR® Qualified | 900 lbs. | \$ 90,558 |
| Model 86 PRO FF | (64" Two tank + 22" front feed prewash, electric) ENERGY STAR® Qualified | 1200 lbs. | \$ 117,147 |

Above models available in any of the following voltages: 208/60/1; 240/60/1; 208/60/3; 240/60/3; 480/60/3.

*When ordering, please specify the direction of operation, voltage and phase.

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Pro Series Rack Conveyors - Ventless



(44 PRO VHR)

Standard Features

- **NEW PRO**portional Rinse System – only 100 gallons of water per hour
- **NEW PRO**gressive Drive System
- Near constant movement of the dish rack equating to even consistency in washing and rinsing
- Patent pending design
- **PRO**digy controller
- Breakthrough in technology with HMI touchscreen
- Active alerts
- Auto delime
- Conveyor dwell
- Built-in machine operation and demo slides
- Service log and intelligent troubleshooting; saves service costs
- Heavy Duty Construction – all stainless steel and copper
- No plastic
- Solid frame
- Single piece hood and tank design.
- ENERGY STAR® Qualified

PRO VHR Series: No Hood Required

Saving \$10,000s in Energy and Infrastructure!

- Same great features of the PRO series with the addition of the VHR System.
- VHR uses heat recovery to preheat incoming cold water to 160° before traveling to the booster.
- VHR System contains a heat pump that cools the exiting air to 70° or below.
- The same refrigerant gas also heats the wash tank during operation saving kW; thus eliminating the need for a hood and saving tens of thousands in energy, infrastructure and installation!

| Ventless High Temperature – Single Tank | | Approx. Ship. Wt. | Suggested List Price |
|--|---|-------------------|------------------------|
| Model 44 PRO VHR | (44" Single tank, VHR, electric) ENERGY STAR® Qualified | 600 lbs. | Contact Factory |
| Model 54 PRO VHR | (54" Single tank, VHR, electric) ENERGY STAR® Qualified | 650 lbs. | |
| Model 66 PRO VHR | (44" Single tank + 22" prewash, VHR) ENERGY STAR® Qualified | 650 lbs. | |
| Model 76 PRO VHR | (54" Single tank + 22" prewash, VHR) ENERGY STAR® Qualified | 750 lbs. | |
| Model 80 PRO-HD VHR | (44" Single tank + 36" heavy duty prewash, VHR) ENERGY STAR® Qualified | 1055 lbs. | |
| Model 90 PRO-HD VHR | (54" Single tank + 36" heavy duty prewash, VHR) ENERGY STAR® Qualified | 900 lbs. | |
| Ventless High Temperature – Front Feed Prewash | | | |
| Model 66 PRO FF VHR | (44" Single tank + 22" front feed prewash, VHR) ENERGY STAR® Qualified | 650 lbs. | Contact Factory |
| Model 76 PRO FF VHR | (54" Single tank + 22" front feed prewash, VHR) ENERGY STAR® Qualified | 750 lbs. | |
| Model 86 PRO FF VHR | (64" Two tank + 22" front feed prewash, VHR, electric) ENERGY STAR® Qualified | 1200 lbs. | |
| Ventless High Temperature – Two Tank | | | |
| Model 64 PRO VHR | (64" Two tank, VHR, electric) ENERGY STAR® Qualified | 865 lbs. | Contact Factory |
| Model 86 PRO VHR | (64" Two tank + 22" prewash, VHR, electric) ENERGY STAR® Qualified | 950 lbs. | |
| Model 100 PRO-HD VHR | (64" Two tank + 36" heavy duty prewash, VHR, electric) ENERGY STAR® Qualified | 1055 lbs. | |

Above models available in any of the following voltages: 208/60/1; 240/60/1; 208/60/3; 240/60/3; 480/60/3; 575/60/3.

*When ordering, please specify the direction of operation, voltage and phase.

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Pro Series Rack Conveyors Options



| Tank Heat (specify one) | Suggested List Price |
|---|-----------------------------|
| Electric with Thermostat and Low-Water Cutoff | Standard – No Charge |
| Stainless Steel Closed Steam Coil or Injector with Thermostat and Low-water cutoff | |
| Single Tank (PRO Series) (not available on the VHR series) | \$ 4,038 |
| Two Tank (PRO Series) (not available on the VHR series) | \$ 4,743 |
| Options | |
| Heat Recovery System (must include factory installed built-in booster) (not available on the VHR series) | \$ 7,972 |
| Blower Dryer – Steam or Electric (Shipping wt. : 600 lbs.) (not available on the VHR series) | \$ 18,684 |
| Chemical Pump Kit (detergent and rinse aid, mounted and interwired) | \$ 2,029 |
| Racks: Peg or Flat Racks (specify type) (each) | \$ 149 |
| Sheet Pan Rack | \$ 479 |
| Insulated Tray/Steam Table Pan Rack | \$ 530 |
| 24" Vertical Clearance (standard clearance accepts 18" x 26" sheet pans) (not available on the VHR series) | Contact Factory |
| Vent Cowls with 7" Stacks and Locking Dampers | \$ 2,606 |
| Extended Vent Cowls, with 7" Stacks, Locking Dampers & External Curtain (set) | \$ 2,833 |
| Splash Shields (set) | \$ 649 |
| Steam Pressure Regulating Valve (unmounted) | Contact Factory |
| Water Pressure Regulating Valve (unmounted; standard with booster) | \$ 479 |
| Table Limit Switch (unmounted) (whisker style) | \$ 649 |
| Table Limit Switch (unmounted) (button style) | \$ 649 |
| Shock Arrestor (factory mounted) (unmounted) | \$ 191 |
| Drain Water Tempering Kit (unmounted) | \$ 2,101 |
| Flanged Feet (factory installed) | \$ 649 |
| ION Scale Prevention System (factory mounted) (unmounted) | Contact Factory |
| NEW Direct Link Connectivity Solution | \$ 3,090 |
| NEW Direct Link Plus+ Connectivity Solution | \$ 4,635 |
| Kinetico Pro - CC208C Water Sofener System | \$ 2,987 |
| Stainless Steel Rear Enclosure Panels | Contact Factory |
| Booster Heaters (Shipping Weight: 150 lbs.) All prices reflect mounted and piped boosters. | |
| PRO Electric (44 PRO Family, 64 PRO Family) 40°F / 70°F rise | \$ 6,989 |
| PRO Steam (not available on the VHR series) 40°F / 70°F rise | \$ 7,900 |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

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Pro Series Rack Conveyors Options

PRO Series
rack conveyor
WAREWASHERS



PRO-90B Loader

90° Corner Conveyor Table (shown)
PRO Series Only

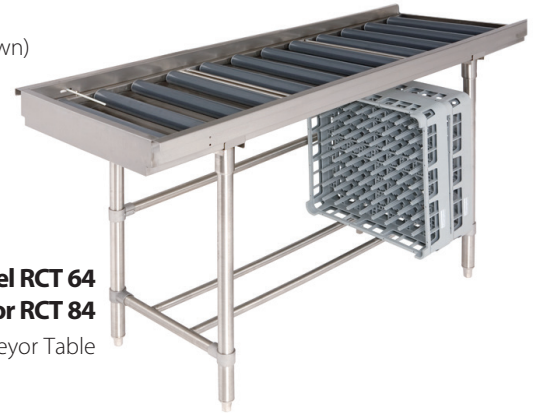


PRO-90B Unloader

90° Corner Conveyor Table (shown)
PRO Series Only



Cantilever Sideloader
(No hood)



**Model RCT 64
or RCT 84**

Roller Conveyor Table

| PRO Series Rack Conveyor Machine Systems | | | Approx. Ship. Wt. | Suggested List Price |
|---|---------|-----|-------------------|----------------------|
| PRO-90B – 90° Unloader Corner Conveyor Table | | | 200 lbs. | \$ 13,642 |
| PRO-90B – 90° Loader Conveyor Table | | | | \$ 13,642 |
| RCT 64 – 64" Roller Conveyor Table (mobile or stationary) | | | 90 lbs. | \$ 8,286 |
| RCT 84 – 84" Roller Conveyor Table (mobile or stationary) | | | 115 lbs. | \$ 10,820 |
| Non-standard Lengths (must be ordered in 10" increments) | | | | Contact Factory |
| Cantilever Sideloader | No Hood | 24" | | \$ 9,775 |
| | | 30" | | \$ 15,131 |
| Extended Pawl Bar (extended drive unit) (only available on PRO Series Machines) | | | | Contact Factory |
| NOTE: Consult Factory for booster location when ordering Conveyor Table and Roller Tables. | | | | |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

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Upright Conveyor PRO-Series



Standard Features

- **NEW** 8" Touchscreen control
- **NEW** Automatic Drains
- **Exclusive Dual Rinse Technology**
- Advanced operator guidance
- All-purpose 29"-wide peg belt (SlimLine 24" belt available)
- Chemical dispensing equipment connection provisions
- Choice of tank heat: electric, steam coils or direct steam injectors
- On-board diagnostics
- Step-by-step troubleshooting assistance
- Common hot water connection
- Common drain connection
- Common electric connection (separate connection required for optional electric booster and blower-dryer)
- One piece stainless steel wash/rinse manifold system, easy to remove
- Automated delime function
- Electric eye energy sentinel (idle pump shut-off)
- Easy-to-reach top-mounted controls
- Heavy-gauge stainless construction
- Push-button start-stop station – load end
- Recirculating flushing nozzles – load end with prewash
- Rinse saver device
- Conveyor shut-off shelf – unload end
- Stainless steel enclosure panels – front & ends

General Information

The Champion Upright Conveyor dishwashing machines consist of modular sections: load, prewash, wash-rinse, Dual Rinse and unload. Each section is available in a choice of lengths to provide maximum space, labor and production efficiency. To accommodate various production levels and ware sizes, select from two (2) conveyor widths.

• PRO Flight Series Slim:

24" wide conveyor belt

• PRO Flight Series:

29" wide conveyor belt

ENERGY STAR Rated Models:

PRO Flight 4, PRO Flight 6, PRO Flight 8, PRO Flight 4 Slim, PRO Flight 6 Slim, PRO Flight 8 Slim



| Sectional Construction | |
|---|---|
| A | * LOAD |
| | A 2.5 ft. minimum length. For more loading area, order in 1 ft. increments. * 2.5 ft. load is of cantilever design |
| B | PREWASH |
| | B 2.5 ft. prewash with standard external scrap basket and 1-Hp pump motor. B4 4 ft. prewash with optional external scrap basket. 3-Hp pump motor is standard. |
| C | WASH – RINSE |
| | C4 4 ft. wash for CW and C Series (Contact factory for application) |
| | C6 6 ft. wash-rinse combination for CW and C Series |
| C8 8 ft. wash-rinse combination for CW and C Series | |
| D | DUAL – RINSE / UNLOAD |
| | D2 2 ft. Water Saver Section D5 5 ft. Unload Section (minimum) Minimum 5 ft. length (Contact factory for application) Additional length available in 1 ft. increments for greater drying efficiency. |

(Additional options available upon request)

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.



Upright Conveyor E-Series

Standard Features

- **Exclusive Dual Rinse Technology**
- All-purpose 29"-wide peg belt (**SlimLine** 24" belt available)
- Chemical dispensing equipment connection provisions
- Choice of tank heat: electric, steam coils or direct steam injectors
- Common hot water connection
- Common drain connection
- Common electric connection (separate connection required for optional electric booster and blower-dryer)
- One piece stainless steel wash/rinse manifold system, easy to remove
- Electric eye energy sentinel (idle pump shut-off)
- Easy-to-reach top-mounted controls
- Heavy-gauge stainless construction
- Push-button start-stop station – load end
- Recirculating flushing nozzles – load end with prewash
- Rinse saver device
- Conveyor shut-off shelf – unload end
- Stainless steel enclosure panels – front & ends
- Keep it Clean Package
 - Auto Delime
 - Wash Down

EUCCW8 Shown (Shown with Optional Heat Recovery)



General Information

The Champion Upright Conveyor dishwashing machines consist of modular sections: load, prewash, wash-rinse, Dual Rinse and unload. Each section is available in a choice of lengths to provide maximum space, labor and production efficiency. To accommodate various production levels and ware sizes, select from two (2) conveyor widths.

- **EUCC Series:** 24" wide conveyor belt
- **EUCCW Series:** 29" wide conveyor belt

ENERGY STAR Rated Models: EUCC4, EUCC6, EUCC8, EUCCW4, EUCCW6 and EUCCW8

| Sectional Construction | |
|------------------------|---|
| A | * LOAD A 2.5 ft. minimum length. For more loading area, order in 1 ft. increments. * 2.5 ft. load is of cantilever design |
| | PREWASH B 2.5 ft. prewash with standard external scrap basket and 1-Hp pump motor. B4 4 ft. prewash with optional external scrap basket. 3-Hp pump motor is standard. |
| C | WASH – RINSE C4 4 ft. wash for CW and C Series (Contact factory for application) C6 6 ft. wash-rinse combination for CW and C Series C8 8 ft. wash-rinse combination for CW and C Series |
| | DUAL – RINSE / UNLOAD D2 2 ft. Water Saver Section D5 5 ft. Unload Section (minimum) Minimum 5 ft. length (Contact factory for application) Additional length available in 1 ft. increments for greater drying efficiency. |
| | |

(Additional options available upon request)

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Upright Conveyor (PRO Series & E-Series)

Modular Sections For EUC Series Dishwashing Machines

| | | |
|-------------------------------------|--|--|
| Load (A) | 2.5' Load (minimum load section) (3 ft. load section is a cantilever design) | |
| | Additional lengths available in 6". increments | |
| Prewash (B) | 2.5' Prewash | with external scrap basket (standard) |
| | 4' Prewash | without external scrap basket with external scrap basket |
| Wash-Rinse (C) | 4' Wash (contact factory for application) | |
| | | without external scrap basket with external scrap basket |
| | 6' Wash-Rinse Combination | |
| | | without external scrap basket with external scrap basket on wash and/or rinse |
| | 8' Wash-Rinse Combination | |
| | | without external scrap basket with external scrap basket on wash and/or rinse |
| Dual Rinse / Unload (D) | 5' Unload (5' minimum unload section) (contact factory for application) | |
| | Additional lengths available in 1 ft. increments | |
| Approximate Shipping Weight: | EUCC Series: 150 lbs. per foot | |
| | EUCCW Series – Dual Rinse Series: 175 lbs. per foot | |

Standard Tank Heat (specify one)

| | |
|-------------------------------|---|
| | Electric heaters with thermostat and positive low-water cut-off |
| | Closed stainless steel coils with thermostat and positive low-water cut-off |
| | Steam injectors with thermostat and positive low-water cut-off |
| NOTE: Booster Optional | Built-in steam boosters as well as built-in electric boosters are available on all unload sections. Built-in steam booster requires a minimum 6ft. unload |

For Pricing on Upright Conveyors – Contact Factory

Upright Conveyor (PRO Series & E-Series)

Options

- Heat Recovery
- 48" Blower dryer - steam or electric
- Back Panel, stainless steel
- **NEW** Direct Link Connectivity Solution (PRO series only)
- **NEW** Direct Link Plus+ Connectivity Solution (PRO series only)
- Kinetico Pro - CC208C Water Softener System
- Keep it Clean Package (E-Series Only)
 - Delime
 - Wash Down
- Belts, all purpose peg belt, standard
 - Flat Belt
 - Oval Tray Conveyor
 - Insulated Tray Belt
 - Sheet Pan Belt
 - Belts with Upper Rods
 - BELTS – ANY COMBINATION OF ABOVE
 - (Belt with all stainless steel components for correctional applications – special order only)
- Bumper Rail – machine mounted
- Cold Water Thermostat (for prewash)
- Conveyor, Variable Speed, Electric (standard with Quad Rinse)
- Doors, 1-piece lift out for low ceiling installations
- Insulated Hinged Doors
- Drain Interlock Switches
- Motor, Pump, 3-Hp (optional in lieu of 1-Hp on 2.5 ft. prewash)
- Split Unload (D Section)

- Start/Stop Station, Unload End
- Steam Pressure Regulating Valve (unmounted)
- Water Pressure Regulating Valve (mounted)
(standard with built-in booster)

Champion Steam Booster

(Built-in) (Shipping weight: 75 lbs.)
EUCC/EUCCW (40°F max. rise)
EUCC/EUCCW (70°F max. rise)

Champion Electric Boosters

(Built-in) (Shipping Weight: 150 lbs.)
EUCC/EUCCW (40°F max. rise)
EUCC/EUCCW (70°F max. rise)

NOTE:

- Electric Boosters – contact factory for location
- Available Voltages: 208/60/3; 240/60/3; 480/60/3
- For Non-Standard Voltages, contact factory

Installation Supervision (within the Continental U.S.):
Provided by factory authorized personnel at no additional cost for ONE day during regular working hours only. The warranty will begin after factory supervision and approval is completed. Subject to standard warranty terms.

Allow 2 weeks for scheduling Factory supervision.

For Pricing on Upright Conveyors – Contact Factory

NOTE: Options prices apply only when ordered with machine.

Champion®

The Dishwashing Machine Specialists

Dishwashing Machine Price List

Effective July 1, 2024

Supersedes all previous lists

Pot, Pan & Utensil Warewashing Machines

Standard Features

- Tank heater electric (steam coil or steam injector optional)
- Low-water tank heat cut-off
- 7.5-Hp drip-proof wash pump motor
- Control circuit, 120-Volt
- Counter-balanced door system
- Detergent/chemical connection provisions
- Door safety switch on each door
- Stainless steel enclosure panels (front and sides)
- Interchangeable upper and lower wash and rinse arm
- Fully-automatic wash and rinse cycle
- External lift-out refuse basket
- Recessed, front-mounted controls
- Integral 6" shelf on front-loading model
- Hold-down grid for light ware protection
- Automatic tank fill
- Vent connection, 6" diameter
- Rack Bake Sheet
- Utility Rack

Note: When ordering PP-28, specify type and quantity of optional racks required.



| Pot, Pan & Utensil | | Standard Voltages | Approx. Ship. Wt. | Suggested List Price |
|--------------------|---|--------------------------|-------------------|----------------------|
| PP-28 | Straight-through, corner or front-loading operation | 208-240/60/3 480/60/3 | 800 lbs. | Contact Factory |

Tank Heat (specify one)

| | |
|---|----------------------|
| Electric heat with thermostat and low-water cut-off | Standard – No Charge |
| Stainless steel closed steam coil with thermostat and low-water cut-off | Contact Factory |

Options

| | | |
|--|---------|-----------------|
| Exhaust fan (1/3-Hp) | 65 lbs. | Contact Factory |
| Rack: Bake Sheet, Stainless Steel | | Contact Factory |
| Rack: Basket, Stainless Steel | | Contact Factory |
| Rack: Counter Pan, Stainless Steel | | Contact Factory |
| Rack: General Utility, Stainless Steel | | Contact Factory |
| Steam Pressure Regulating Valve (unmounted) | | Contact Factory |
| Water Pressure Regulating Valve (unmounted) (standard with built-in booster) | | Contact Factory |
| ION Scale Prevention System (unmounted) | | Contact Factory |

Booster Heaters Shipping Weight: 150 lbs. All prices reflect mounted and piped boosters.

| | | |
|----------------------------|---|-----------------|
| Steam (stainless steel) | 40°F rise - Built-in (externally mounted with cover – corner models) | Contact Factory |
| | 70°F rise - Built-in (externally mounted with cover – corner models) | Contact Factory |
| Electric (stainless steel) | 40°F rise - Built-in (externally mounted with cover on corner models) | Contact Factory |
| | 70°F rise (externally mounted with cover) | Contact Factory |

NOTE: Options prices apply only when ordered with machine. **NOTE:** For low pressure steam application, contact Factory.

| | |
|---|-----------------|
| Drain Water Tempering Kit (unmounted) | Contact Factory |
| Kinetico Pro - CC208C Water Softener System | Contact Factory |

NON STANDARD VOLTAGES: Contact Factory for availability and price. **NOTE:** Options prices apply only when ordered with machine.

Pot, Pan & Utensil Warewashing Machines

| Utensil Washers | Electric Tank Booster Heater Suggested List Price | Steam Tank & Booster Heater Suggested List Price |
|-----------------|---|--|
| Model PP-10 | \$ 50,388 | \$ 58,123 |
| Model PP-12-PT | \$ 68,948 | \$ 73,993 |
| Model PP-12-CPT | \$ 81,530 | \$ 89,327 |
| Model PP-20 | \$ 62,490 | \$ 75,952 |
| Model PP-20-PT | \$ 91,253 | \$ 111,307 |
| Model PP-36 | \$ 98,556 | \$ 119,011 |

| Options | Suggested List Price |
|---|-------------------------|
| Steam Extraction Fan (all models except PP-20-PT & PP-36) | \$ 1,499 |
| Steam Extraction Fan (PP-20-PT & PP-36) | \$ 3,739 |
| Single Phase Wash Pump Motor (PP-10) | \$ 2,982 |
| Single Phase Wash Pump Motor (PP-12-PT, PP-12-CPT, PP-20, PP-20) | \$ 4,444 |
| Automatic Drain (All models except PP-10) | \$ 3,646 |
| Stainless Steel Pumped Rinse System with Electric/Gas/Steam Coil Booster Heater (PP-36, PP-20-PT) | \$ 10,506 |
| Utensil Rack with Hold-Down Lid | \$ 1,499 |
| Stainless Steel Mesh Utensil Basket with Hinged Lid | \$ 973 |
| Molded Plastic Utensil Basket for Small Items | \$ 243 |
| Stainless Steel Insert for Tray/Sheet Pans (PP-10, PP-20, PP-36) | \$ 1,112 |
| Stainless Steel Insert for Muffin/Cake Pans (PP-10, PP-20, PP-36) | \$ 1,112 |
| Tray/Sheet Pan Rack (PP-10, PP-12-PT, PP-12-CPT, PP-20, PP-20-PT) | \$ 1,365 |
| Stainless Steel Muffin/Cake Pan Rack (PP-10, PP-12-PT, PP-12-CPT, PP-20, PP-20-PT) | \$ 1,365 |
| Lift or Split Door (PP-10, PP-20, PP-36) | No Charge |
| Drain Water Tempering Kit | \$ 2,400 |
| Stainless Steel Nozzles | \$ 700 |
| ION Scale Prevention System (unmounted) | Contact Factory |
| Vent Fan Control Switch | \$ 494 |
| Kinetico Pro - CC208C Water Softener System | \$ 2,987 |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Pot, Pan & Rack Warewashing Machines

Rack Washers

- RW-36 (electric or steam booster)
- RW-54 (electric or steam booster)
- RW-66 (electric, gas or steam booster)
- RW-72 (electric, gas or steam booster)

Options

- Automatic Drain
- External Wash-down Hose
- Steam Extraction Fan
- Fold Away Ramp System
- Additional Pit Grid
- Water Pressure Regulator
- Rinse Tank with Steam Coil Booster Heater (N/A to 3072)
- Stainless Steel Pumped Rinse System with Electric/Gas/Steam Coil Booster Heater (standard on 3072)
- Stainless Steel Hood Assembly
- Stainless Steel Hood Assembly with Steam Extraction Fan
- Pass-Thru Second Door and Extended Cabinet

Roll-in Rack Options (Stainless Steel) for Models 1536-N, 2554, 2566 and 3072

- Tray/Sheet Pan Rack
- Pot and Utensil Rack
- Sheet, Cake and Muffin Rack
- Tray/Sheet and Steam Pan Rack
- Steam Table Pan Rack
- Cake Pan Rack

NOTE: For Pot and Pan Washers listed on pages 15 & 16, specifications and terms will be those in effect at the time of shipment, and prices are subject to change without notice.

NOTE: Standard Champion warranty, terms and conditions apply except freight which is ex. works, Clearwater, Florida.

For pricing on above Pot, Pan and Rack Machines – Contact Factory

NOTE: Options prices apply only when ordered with machine.

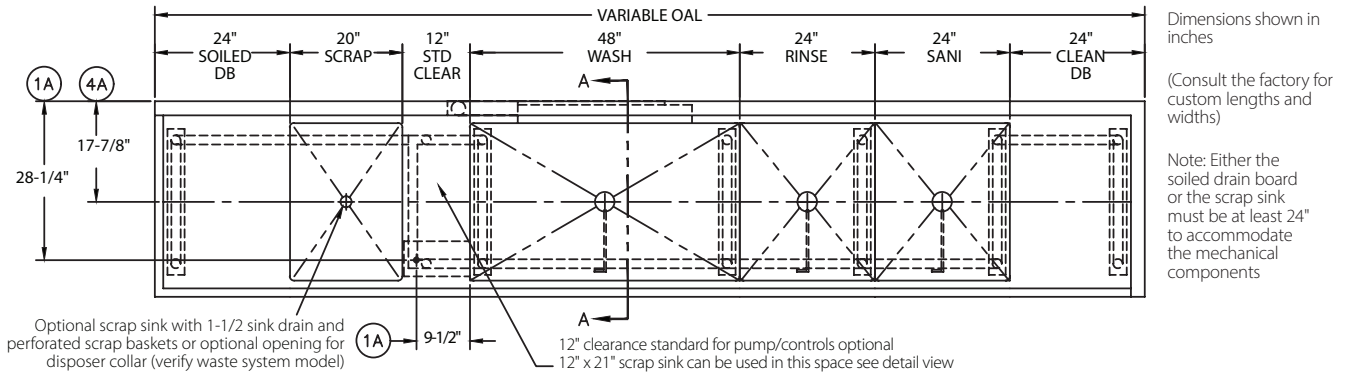
Powered Wash Sink System

Vortex Wash System

- **NEW: Redesigned wash flow system**
Outperforms the leading brands.
- Factory authorized startup
- Type 304 polished stainless steel construction
- 14 gauge stainless tanks and drain boards
- 11" high x 2-1/2" deep back splash
- Twist handle drains
- Stainless steel legs and cross rails
- Stainless steel adjustable bullet feet
- Stainless steel pump and impeller
- Rear discharge
- Removable strainer plates
- One 3 Hp fully enclosed wash pump motor with permanently sealed bearings
- Motor overload protection, manual reset
- Low water protection for wash pump motor
- 3,000 watt wash tank heater
- 1 year parts and labor on pumps and control panel



**** Consult the factory for custom lengths and widths and for pricing on Powered Wash Sink Systems ****



| | | | | | | | |
|---|--|--|---|---|---|--|---|
| <p>(A) Edge Type M 1-1/2" Rolled M 2-1/2" Splash</p> | <p>(B) Drain Board By nominal inch M 12" M 18" M 20" M 24" M 36" M 42" M 48" M 54" M 60" M w/Disposer Collar</p> | <p>(C) Scrap Sink M 18" M 20" M 24" Custom M w/Scrap Basket</p> | <p>(D) Wash Tank M 36" M 42" M 48" M 60"</p> <p>Options M Utensil Basket M Sheet Pan Racking System</p> | <p>(E) Rinse Sink M Omit M 20" M 24" M 36"</p> | <p>(F) Sanitizer Sink M Omit M 20" M 24" M 36"</p> | <p>(G) Drain Board M Omit M 12" M 18" M 20" M 24" M 36" M 42" M 48" M 54" M 60"</p> | <p>(H) Edge Type M 1-1/2" Rolled M 2-1/2" Splash</p> |
|---|--|--|---|---|---|--|---|

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Waste Handling System



The Sonic PRO series food waste reduction system by Bi-Line Conveyor Systems can reduce organic waste volume by as much as **85 percent** and can process all organics including: produce, fruits, cut flowers, meat, fat trimmings, paper napkins, coffee grounds, spoiled milk, deli products and some soft plastics.

The Sonic PRO series can be designed in either a closed-coupled or remote design. The system is fully customizable, designed to meet the unique needs of any facility from coffee houses and restaurants to hospitals, schools and other institutions.

| Model | Description | Capacity | Suggested List Price |
|--------------------|---|------------|------------------------|
| SONIC 5 PRO | 5 Hp - 24" Advanced Food Waste Reduction System | 750 lbs | Contact Factory |
| SONIC 7 PRO | 7 Hp - 30" Advanced Food Waste Reduction System | 1,000 lbs. | Contact Factory |

Options

| | |
|---------------------------------------|------------------------|
| Magnets (set) | Contact Factory |
| Remote Start-Stop Station (unmounted) | Contact Factory |



| Pulpers | | Approx. Ship. Wt. | Suggested List Price |
|--------------|----------|-------------------|------------------------|
| P5-24 | (5-Hp) | 1,000 lbs. | Contact Factory |
| P7-30 | (7.5-Hp) | 1,100 lbs. | Contact Factory |

Options

| | |
|--------------------------|------------------------|
| Hose Reel | Contact Factory |
| Automatic Shutdown Timer | Contact Factory |

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Bi-Line by Champion



Soiled Tray Conveyors

Bi-Line Systems are built to individual customer requirements and can combine a high-volume Champion flight or rack machine that feature low energy and water consumption levels, with a Bi-Line Conveyor for continuous high efficiency, space saving and maintenance-free warewashing.

The system's flexible design eliminates high traffic patterns for loading and unloading service ware, saving time and reducing handling and breakage. Space-saving conveyor layouts are available in vertical, slim line or standard configuration and can even transport wares from multiple floor levels.

| Model | Description | Suggested List Price |
|---------------|-----------------------------------|------------------------|
| CS-207 | Dual 7" Flex Belt Accumulator | Contact Factory |
| CS-110 | Single 10" Flex Belt Accumulator | Contact Factory |
| CS-210 | Dual 10" Flex Belt Accumulator | Contact Factory |
| PS-110 | Single 10" Pin & Slat Accumulator | Contact Factory |
| PS-210 | Dual 10" Pin & Slat Accumulator | Contact Factory |
| PS-112 | Single 12" Pin & Slat Accumulator | Contact Factory |
| MT-12 | Single 12" Mat Top Belt | Contact Factory |
| MT-18 | Single 18" Mat Top Belt | Contact Factory |

Accumulators

| | | |
|------------|--------------------------------------|------------------------|
| RTP | Rotary Tray Accumulator – Projection | Contact Factory |
| RTS | Rotary Tray Accumulator – Slim Line | Contact Factory |
| VAS | Vertical Tray Accumulator | Contact Factory |

Gravity Rollers

| | | |
|---------------|----------------------------|------------------------|
| GRS-24 | 24" Soiled Gravity Rollers | Contact Factory |
| GRS-21 | 21" Soiled Gravity Rollers | Contact Factory |
| GRC-21 | 21" Clean Gravity Rollers | Contact Factory |

Tray Make-Up Conveyors

| | | |
|---------------|-----------------------------------|------------------------|
| FBM-10 | Fabric Belt Tray Make-Up Conveyor | Contact Factory |
|---------------|-----------------------------------|------------------------|

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Terms & Conditions of Sale

- 1. TERMS.** Champion Industries is referred to herein as "Seller." The purchaser of the machine(s) and/or part(s) subject hereto ("Property") is referred to as "Buyer."

No terms or conditions other than those stated herein shall be applicable to the sale of the Property unless incorporated as part of the order or quotation constituting a part of the Purchase Agreement described below. Any order for Property, and the sale thereof by the Seller to the Buyer, shall be governed by the North Carolina Uniform Commercial Code, by the agreement of the parties, and by any applicable policy statement issued by the Seller.
- 2. PURCHASE AGREEMENT.** Any order for or offer to purchase the Property, excluding parts, shall not be binding on the Seller unless it is accepted in writing by the Seller's acknowledgment reflecting such acceptance. When so accepted it shall be binding in accordance with these Terms and Conditions of Sale. No modifications shall be permitted unless agreed to in writing by the parties. Unless otherwise specifically agreed in writing, any delivery or shipping date shown, or mentioned by the Seller, is furnished only for the convenience of the Buyer, is estimated, and is not a date by which the Seller has agreed to ship or deliver the Property; provided however, after production of a machine, payment for the machine is due within terms, unless Seller otherwise agrees.

Change orders for the Property will not be permitted without the Seller's consent. The Seller may impose a charge in connection with any change order that the Seller accepts.

Each shipment or delivery is subject to Seller's approval of Buyer's creditworthiness including, without limitation, determination that Buyer is not in default on any obligation to Seller.
- 3. PRICES.** Unless otherwise agreed: (i) all prices will be F.O.B. Factory, (ii) and all sales are subject to the terms and pricing of the applicable policy in effect on the date that the order for the Property is accepted. All invoices not paid within 30 days of the date of their issue shall be subject to a delinquency charge of 1.5% per month (41095% per day), or such lesser amount as may be the maximum rate permitted by law. Buyer agrees to pay all costs of collection including such reasonable attorneys' fees as may be allowed by law.
- 4. DELIVERY.** If a delivery is F.O.B. Factory, shipment of the Property will be in accordance with Buyer's instructions when reasonable and practical. In the absence of shipping instructions on F.O.B. Factory, or in the case of F.O.B. Destination, Seller may ship by such method or carrier as Seller may deem reasonable. For F.O.B. Factory shipments, the risk of loss of Property shall pass to the Buyer upon delivery of the Property to a public carrier.

The Seller shall not be liable for failure in the delivery of the Property as a result in whole or part, of fire, flood, tornado, hurricane or other acts of God; because of any casualty, accident, embargo, strike, lockout, work stoppage, war or government regulation; or for any other reason beyond the Seller's reasonable control including, but not limited to, late delivery, or nondelivery, of any part or component of the Property that is the subject hereof.
- 5. DISCLAIMER OF WARRANTIES AND LIMITATIONS OF DAMAGES.** MACHINES AND PARTS ARE WARRANTED ONLY TO THE EXTENT REFLECTED IN THE SEPARATE MANUFACTURER'S LIMITED WARRANTY PROVIDED. THE SELLER MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, OR FITNESS OF PURPOSE. THE SELLER SHALL NOT BE LIABLE TO BUYER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. In case of a breach by the Seller, the Buyer's exclusive remedy shall be, at the Seller's option, repair or replacement, or the return of the machine to the Seller and refund to the Buyer of the purchase price. In no event shall the Seller's liability exceed the purchase price of the machine.
- 6. MACHINE AND SPECIAL PARTS ORDER CANCELLATION AND RETURN.** Buyer acknowledges that the Seller will have incurred costs in connection with the sale of a machine or special parts order; that if the machine or special parts order is sold by the Seller pursuant to a confirmed order that Buyer's failure to accept delivery of a machine or special parts order as to which Seller has given its acceptance will result in damage to the Seller which will be difficult to ascertain; and that liquidated damages as follows are reasonable and will be paid by Buyer if the machine or special parts order is not purchased, or returned in new condition.

 - (a) As to standard machines, the Buyer will pay the Seller, as liquidated damages, 25% of the agreed price of the machine.
 - (b) As to all other machines and special parts orders, the Buyer will pay the Seller, as liquidated damages, the following percentages of the agreed price of the machine or special parts order:
 - I. 25% of the agreed price upon cancellation before production of the machine or special parts order begins,
 - II. 35% of the agreed price after production of the machine or special parts order has begun and before the machine or special parts order is substantially completed, and
 - III. 50% of the agreed price after substantial completion or return of the machine or special parts order in new condition.
- 7. DISPUTE RESOLUTION.** Any unresolved dispute arising in connection herewith shall be resolved by arbitration in Winston-Salem, North Carolina, under the rules of the American Arbitration Association, and judgement upon the award rendered by the arbiter(s) may be entered in any court.
- 8. GENERAL PROVISIONS.** The sale of the Property herein identified shall be governed by the law of North Carolina. Failure or delay of the Seller in exercising any right, power or privilege shall not operate as a waiver of any such right, power or privilege. If any portion of these Terms and Conditions of Sale shall be held to be invalid or unenforceable, all other provisions shall nevertheless remain valid and enforceable in accordance with their terms.

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.

Limited Warranty

Champion Industries, Bi-Line Systems (herein referred to as ("The Companies"), 3765 Champion Blvd., Winston-Salem, North Carolina, 27105) warrants machines, and parts, as set out below:

WARRANTY OF MACHINES: "The Companies" warrant all new machines of its manufacture bearing the name Champion or Bi-Line and installed within the United States to be free from defects in material and workmanship for a period of one (1) year from the date of installation or fifteen (15) months from the date of shipment by "The Companies", whichever occurs first. Products shipped outside of United States are not covered by this Limited Warranty. The warranty registration card must be returned to "The Companies" within ten (10) days after installation or online to "The Companies" at www.championindustries.com/warranty-registration for the United States or by fax using the form provided at the front of this manual. If the warranty card, fax or email is not sent to "The Companies" within 15 days, then the warranty will expire after 15 months from the date of shipment. "The Companies" shall not assume any responsibility for additional installation costs in any area where there are jurisdictional problems with local trades or unions. If a defect in workmanship or material is found to exist within the warranty period, "The Companies", at their election, will either repair or replace the defective parts, the machine or accept return of the machine for full credit. In the event that "The Companies" elect to repair, the labor and work to be performed in connection with the warranty shall be done by "The Companies" authorized service agent during regular working hours and shall be covered at normal labor rates. Overtime charges are the responsibility of the equipment purchaser. Warranty travel is covered up to 50 miles from the authorized service technician's servicing office. If travel exceeds 50 miles, then the end user is responsible for any additional travel expense. Service calls initiated under warranty that are found to not contain any defects in materials or workmanship, shall not be covered by "The Companies". Defective parts become the property of "The Companies". Use of non-OEM replacement parts not authorized by "The Companies" shall relieve "The Companies" of all liability in connection with its warranty. In no event will "The Companies" warranty obligation exceed "The Companies" charge for the machine. Machines that come with a factory paid start-up shall be limited to one authorized service call. Installation problems or delays of any kind shall not be covered by "The Companies" and are the sole responsibility of the equipment purchaser.

The following are not covered by "The Companies" warranty:

- a. Element tubes, chemical squeeze tubes, O-rings, or curtains
- b. Vacuum breakers
- c. Adjustments to structural or mechanical components covered by recommended maintenance procedures
- d. Replacement of fuses, resetting overload breakers, or high limit thermostats
- e. Adjustment of thermostats, or temperature controlling devices
- f. Adjustment of clutches
- g. Adjustments of water pressure(s)
- h. Adjustments of chemical pumps
- i. Opening or closing of utility supply valves or switching of electrical supply current

- j. Cleaning of valves, strainers, screens, nozzles, or spray pipes
- k. Performance of regular maintenance and cleaning as outlined in the operator's guide
- l. Damages resulting from water conditions, accidents, alterations, improper use, abuse, tampering, improper installation, low voltage conditions, inadequate wiring, outdoor use, or failure to follow maintenance and operation procedures
- m. Wear on pulper cutter blocks, pulse vanes, and auger brush
- n. Damages due to improper storage
- o. Special installations or applications, including remote locations, are limited in coverage by this warranty. Any installation that requires additional work, and/or travel to gain access to a machine for service is the sole responsibility of the equipment purchaser

Defects not covered by the warranty but not limited to are:

1. Damage to the exterior or interior finish
2. Damage caused by improper connection to utility service other than that designated on the rating plate
3. Inadequate or excessive water pressure
4. Corrosion due to foreign materials, improper water supplies, improper chemicals, or chemicals dispensed in excess of recommended concentrations
5. Failure of electrical components due to connection of chemical dispensing equipment installed by others
6. Leaks and damage due to poor water quality
7. Leaks and damage caused by the installer, including machine table connections
8. Leaks or damage caused by chemical dispensing equipment connections installed by others
9. Failure to comply with all local building codes
10. Damage caused by labor dispute

WARRANTY OF PARTS: "The Companies" warrant all new machine parts produced or authorized by "The Companies" to be free from defects in material and workmanship for a period of 90 days from the date of invoice. If any defect in material and workmanship is found to exist within the warranty period, "The Companies" will refund the cost of the defective part.

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY.

"THE COMPANIES" WARRANTY IS ONLY TO THE EXTENT REFLECTED ABOVE. "THE COMPANIES" MAKE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY, OR FITNESS OF PURPOSE. "THE COMPANIES" SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. THE REMEDIES SET OUT ABOVE ARE THE EXCLUSIVE REMEDIES FOR ANY DEFECTS FOUND TO EXIST IN "THE COMPANIES" MACHINES AND PARTS. ALL OTHER REMEDIES ARE EXCLUDED, INCLUDING ANY LIABILITY FOR INCIDENTALS OR CONSEQUENTIAL DAMAGES.

Champion Industries or Bi-Line Systems does not authorize any other person, including persons who deal in Champion Industries or Bi-Line Systems machines, to change this warranty or create any other obligation in connection with Champion Industries or Bi-Line Systems machines.

NON STANDARD VOLTAGES: Contact Factory for availability and price. NOTE: Options prices apply only when ordered with machine.



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